



MASTERFLUX

**Brushless DC Motor Controller
Product Specification
Assembly 025F0200**

Revision History

| ECN # | Date | Rev | Description | By |
|---------|----------|-----|--|-----------|
| EC40382 | 071811 | A | Initial Release | D. Stahl |
| EC81620 | 11/15/17 | B | Added Agency Approval | S. Lavey |
| EC98030 | 11/05/20 | C | Updated Conformal Coating Material and Compatible compressor listing | R. Snyder |
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Device Overview

Features

- **Locked rotor detection**
- **Motor Drive FET thermal shutdown**
- **Motor case thermal shutdown**
- **Under/Over voltage shutdown**
- **Low speed protection**
- **Current limiting**
- **Fault output**
- **Tachometer output**
- **Fused motor voltage (Vm) connector**
- **2 Fan Power Outputs**

General Product Description

The 025F0200 Motor Controller employs the use of an ST microprocessor for control of the motor resulting in improved control/performance. The 025F0200 Motor Controller shall be designed to provide efficient control and monitoring of a DC powered brushless hermetic compressor. The controller shall provide a constant speed as specified by the speed set-point input, independent of motor voltage and load unless one of the following limitations is exceeded.

Current limit, this is where the average current the motor requires to maintain the commanded speed exceeds 55 amps.

If the load requires more than 55 amps, then the speed will be reduced accordingly.

Voltage Limitation, this is where the motor supply voltage is not high enough to achieve the commanded speed.

Fault conditions are monitored continuously. Upon detection of a fault, the motor is shut down and the controller will indicate the fault state by a TTL level output.

For a Start-up Failed fault, Stall fault or Low Speed fault the controller will delay for ten seconds before attempting to restart the motor. If the controller is successful in restarting the motor, the fault indicator will be deactivated after 30 seconds.

For Under/Over Voltage fault the controller will delay for ten seconds then check if the voltage is within specification, if voltage is within specification the fault indicator will be deactivated and the controller will attempt to start the motor.

For a Motor Over-Temperature fault the controller will delay for five seconds then check if the thermal switch is closed, if the switch is closed the fault indicator will be deactivated and the controller will attempt to start the motor.

For a Controller Over-Temperature fault, the controller will delay five seconds then check if the temperature has decreased by 5° C (9° F). If the temperature is within



specification the fault indicator will be deactivated and the controller will attempt to start the motor.

If the controller detects eleven faults of any combination of Start-Up Failed fault or Stall fault or Low Speed fault it will stop trying to restart the motor and power must be cycled off and on before the motor can be restarted.

If the controller detects eleven faults of any combination of Controller Over-Temperature fault or Motor Over-Temperature fault, power must be cycled off and on before the motor can be restarted.

If the controller detects an Over-current fault it will deactivate the motor then activate the fault indicator and power must be cycled off and on before the motor can be restarted.

The speed set-point is controlled by a 0 to 5 volt non-isolated analog input.
The controller shall provide a TTL level tachometer output.

Control and indicator signals connect to a six pin Molex header.

The motor drive transistors shall be cooled by a large aluminum finned heatsink. A temperature sensor embedded in the heatsink will measure the heatsink temperature. The motor controller will shut down the motor if the heatsink temperature exceeds 100° C. The heatsink provides the mounting points for the assembly with two threaded holes at each end. The heatsink is electrically isolated from the circuitry.
There is no input fusing or reverse polarity protection provided.

The controller is specified to operate in an ambient temperature ranging from 0° (32°F) to 50°C (122°F).

The PCA conformal coating shall be a UL recognized UV Cured Acrylate Polyurethane based material to protect it from corrosion.

The controller will be capable of controlling the following compressor models.

SIERRA02-0716XX

Note: See sales representative for complete list.

Agency Approval

Underwriters Laboratory (File E197896)
CE



Operation

Power On/Off Switch

There are two options for switching the controller on and off. **Option one** applies continuous power to the controller output drive circuitry and using a low current switch to supply power to (turn on) the control electronics. **Note:** When using this option bear in mind that there may be a substantial inrush current when the switch is turned on, if not limited by external components. The inrush current should be considered when selecting this switch. The motor controller handles the high current switching for the motor. With this option a small amount of leakage current will be present in the off state. **Option two** is to use a high current switch to apply power to the controller output drive circuitry, and the control electronics with a jumper connected to enable the drive. With this option there is no leakage current in the off state. With either option the onboard microcontroller will start a 10 second delay timer, which allows time for the power supply to stabilize. After the delay, the motor will attempt to start.

Note: The controller presents a capacitive load to the system. On initial application of power, a substantial in-rush current will result if not limited by external components.

Speed Control

The speed setpoint is controlled by a 0 to 5 volt analog non-isolated input. 0 to 1.0 volts commands 1800 RPM, 1.0 to 4.75 volts commands the maximum speed of 6500 RPM. At startup the motor controller will run the motor at 3000 RPM for a period of thirty seconds in order to ensure proper oiling of the mechanism and after thirty seconds the controller will run the motor at the commanded speed. If for any reason (such as excessive load) the motor should slow down to 1500 RPM the controller will output a fault and the motor will be shut down. The motor controller will run the motor at the setpoint speed independent of the load on the motor and the motor voltage provided that the speed is not limited by the motor voltage or maximum current. Five volts and ground are available on the control connector. Connect five volts to one leg of a 10K Ohm potentiometer. Connect the other to ground. Connect the wiper of the potentiometer to the speed input for variable speed operation.

Tachometer Output

The motor speed is indicated by a 0 to 5-volt square wave non-isolated output. The frequency of the square wave is proportional to motor speed. $RPM = 2.5 \times Hz$.

Fault Indicator Output

The controller will signal a fault condition by outputting a logic high value on the fault indicator output. The fault indicator will be active after a stall is detected, or an under or over voltage or over temperature condition of either the heatsink or the shell temperature sensor.

Fan Power

12 volts is available at two, 2 pin straight friction lock connectors which each provide a regulated 12 volts and ground for powering two DC fans if required. Whenever the control circuitry is switched on power is provided to these two connectors.

The motor voltage (V_m) is brought out through a 0.5 amp re-settable fuse (F1) to pin 1 of a three pin connector JP6. Pin 2 of JP6 is connected to Ground and pin 3 is not used.


Electrical Ratings / Specifications

Absolute Maximum Ratings

| Parameter | Min. | Max. | Units |
|------------------------------|-------------|-------------|--------------|
| V_M | 0 | 35 | V |
| Speed Set-point | -0.3 | 5.05 | V |
| Power On/Off | 0 | 35 | V |
| Fault output current sourced | | -25 | mA |
| Fault output current sunk | | 25 | mA |

Environmental Ratings

| Parameter | Min. | Max. | Units |
|-----------------------------|-------------|-------------|--------------|
| Operating Temperature Range | 0 | 50 | °C |
| Storage Temperature | -40 | 105 | °C |

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Electrical Characteristics

| Parameter | Conditions | Min. | Nom. | Max. | Units |
|---|-------------------------------|-------------|-------------|-------------|--------------|
| V _{CC} | I _{OUT} < 50 mA | 4.75 | 5.0 | 5.25 | V |
| Tachometer | | | | | |
| Output Low Voltage | I _{OL} = 0.4 mA | | | 0.6 | V |
| Output High Voltage | I _{OH} = -0.1 mA | 2.2 | | | V |
| Fault | | | | | |
| Output Low Voltage | I _{OL} = 8.5 mA | | | 0.6 | V |
| Output High Voltage | I _{OH} = -3.0 mA | 4.05 | | | V |
| Voltage Fault | | | | | |
| High Voltage Shutdown | | 28.5 | 30 | 31.5 | V |
| High Voltage Resume | | 28.5 | 29 | 30.5 | V |
| V _{HS} - V _{HR} | | 1 | | | |
| Low Voltage Shutdown | | 8.5 | 9 | 9.5 | V |
| Low Voltage Resume | | 9.5 | 10 | 10.5 | V |
| Temperature Fault | | | | | |
| High Temp Shutdown | | 95 | 100 | 105 | °C |
| High Temp Resume | | 90 | 95 | 90 | °C |
| T _{HS} - T _{HR} | | 5 | | | °C |
| Power On/Off | | | | | |
| Current | V _M = 9 V (Note 1) | | | 1 | A |
| V_M | | | | | |
| Operating Range | | 9 | | 30 | V |
| Current | Power On/Off >= 9 V (Note 1) | | | 55 | A |
| Fan Power | | | | | |
| JP2 | 100ma Maximum | 11.4 | 12 | 12.6 | V |
| JP3 | 100ma Maximum | 11.4 | 12 | 12.6 | V |
| Motor Speed | | | | | |
| Minimum Speed | Command voltage 0 – 1.0V | 1700 | 1800 | 1900 | RPM |
| Maximum Speed | Command voltage 4.75 to 5 | 6400 | 6500 | 6600 | RPM |
| <p>Note 1: Measured current is steady state. The controller presents a capacitive load to the system. On initial application of power, a substantial in-rush current will result if not limited by external components.</p> | | | | | |

Connectors

Power

Motor power (V_M) is supplied through the power connectors J1 and J2. The power connectors are Wurth Elektronik part # 7461098 press fit connectors with threaded shank. The shank accepts an M6 metric nut for connecting to the ring terminal or similar connector of the power cable (not supplied). Connect the positive voltage to (J1). Connect the return to (J2).

Control

The control connector, reference designator JP1, is a six pin shrouded header, AMP part # 5-103639-5. The mating connector is AMP part number 104257-5.

JP1

| Pin | Signal Name | Type |
|-----|-----------------|--------|
| 1 | Ground | Output |
| 2 | Power On/Off | Input |
| 3 | Fault | Output |
| 4 | Tachometer | Output |
| 5 | +5 Volts | Output |
| 6 | Speed set-point | Input |

Fan Power

The unit provides two fan power connectors JP2, and JP3. The connectors provide regulated 12 VDC. The connectors are 2 pin straight friction lock headers AMP part number 640456-2 mating connector 770602-2.

JP2

| Pin | Signal Name | Type |
|-----|-------------------|--------|
| 1 | +12 Volt Fan High | Output |
| 2 | Ground | Output |

JP3

| Pin | Signal Name | Type |
|-----|-------------------|--------|
| 1 | +12 Volt Fan High | Output |
| 2 | Ground | Output |

Compressor

The three phase windings A, B, and C of the compressor will connect via a cable/wiring harness (not supplied) to three press fit connectors with threaded shank (reference designators A, B, and C) Wurth Elektronik part # 7461383. The shank accepts an M5 metric nut for connecting to the ring terminal or similar connector of the compressor cable (not supplied).

Note:

When fabricating the compressor cable/wiring harness, AMP Faston connectors, part number 61187-1 can be use for connecting to the three phase windings of the compressor.

Shell Temp Switch

JP4 is a two-pin header with latch, Molex part number 70543-0001 for connection of the shell temp switch cable (not supplied).

The mating connector is Molex part number 50-57-9402.

JP4

| | Signal Name | Type |
|---|--------------------------|--------------|
| 1 | Shell Temperature Switch | Input/Output |
| 2 | Shell Temperature Switch | Input/Output |

Serial Port

The serial Port connector (JP5) is a 4 Pin shrouded header with latch Molex part # 70543-0038, mating connector is Molex part number 14-56-7042.

JP5

| Pin | Signal Name | Type |
|-----|-------------|------|
| 1 | Vcc | |
| 2 | Tx | I/O |
| 3 | Rx | I/O |
| 4 | Ground | |

The serial interface is configured for 19.2 K baud, 8 data bits, 1 stop bit, no parity, and no flow control. The controller will report the following operating parameters once per second over the serial interface:

- Temperature - heatsink temperature in °C
- Power Supply – Volts
- Current – average current delivered to motor
- Motor Speed – actual speed in RPM
- Fault – in the event of a fault a brief description of the fault is reported (see below)



| Fault Reporting | |
|-----------------------------|---|
| STALLED | If the controller detects a locked rotor it will shut down the motor, activate the fault output then delay for 10 seconds. After the delay the controller will attempt to restart the motor. If the controller is successful in restarting the motor, the fault indicator will be deactivated after 30 seconds. If the motor does not restart after 11 attempts, it will stop trying to restart the motor and power must be cycled off and on before the motor can be restarted. |
| STARTUP FAILED | If the controller detects the motor has failed to start it will activate the fault output then delay for 10 seconds. After the delay the controller will attempt to restart the motor. If the controller is successful in restarting the motor, the fault indicator will be deactivated after 30 seconds. If the motor does not restart after 11 attempts, it will stop trying to restart the motor and power must be cycled off and on before the motor can be restarted. |
| MOTOR OVERHEAT | If the compressor shell temperature switch opens, the controller will shut down the motor and activate the fault output then delay for 5 seconds. After the delay the controller will recheck the compressor shell temperature switch state. If the compressor shell temperature switch is closed the controller will deactivate the fault indicator then attempt to restart the motor. If the controller gets 11 motor overheat conditions the power must be cycled off and on before the motor can be restarted. |
| UNDER / OVER VOLTAGE | If the motor voltage is outside of the operating limits, the controller will shut down the motor and activate the fault output then delay for 10 seconds. After the delay period, the controller will recheck the voltage conditions. If the voltage is within the operating limits the controller will deactivate the fault output and attempt to restart the motor. |
| OVER CURRENT | Hard current limit – If the controller detects an over current condition it will activate the fault indicator and require power to be cycled off and on before the motor can be restarted. |
| CONTROLLER OVERHEAT | If the controller (heatsink) temperature rises above 85°C (185°F) the controller will shut down the motor, activate the fault output then delay for 5 seconds. The controller requires the temperature to fall 5°C (9°F) below the set point before it will attempt to restart the motor. Once the temperature is within specification the controller will deactivate the fault indicator. If the controller gets 11 motor overheat conditions the power must be cycled off and on before the motor can be restarted. |
| LOW SPEED | The compressor must maintain a minimum speed of 1500 RPM for proper lubrication. If the controller detects a low speed condition, it will shut down the motor, activate the fault output then delay for 10 seconds. If the controller is successful in restarting the motor, the fault indicator will be deactivated after 30 seconds. If the controller gets 11 low speed conditions the power must be cycled off and on before the motor can be restarted. |

Vm OUT

The unit provides access to the motor voltage Vm through a re-settable 0.5 amp fuse F1 to a 3 pin header with latch JP6 Molex Part number 70543-0002. The mating connector is Molex Part number 14-56-7032.

JP6

| Pin | Signal Name | Type |
|-----|---------------|--------|
| 1 | Vm | Output |
| 2 | Ground | Output |
| 3 | No connection | |

Firmware Port

The PCB includes provision for a firmware port which is a 10 dual row header (JP7) Molex part # 90131-0125, mating connector is Molex part number 90143-0010. JP7 will not be populated except when used for development.

JP7

| Pin | Signal Name | Type |
|-----|-------------|--------------|
| 1 | Ground | Input |
| 2 | Icc Data | Input/Output |
| 3 | Ground | Input |
| 4 | Icc Clock | Input/ |
| 5 | Ground | Input |
| 6 | Reset | Input |
| 7 | Vcc | Output |
| 8 | Vpp | Input |
| 9 | N.C. | N.C. |
| 10 | Ground | Input |

RoHS Compliance

This assembly is compliant to the RoHS directive set forth by the European Union