

# CASCADE17-0306Y3

## R134a

### 48 V DC

### VARIABLE SPEED



#### Brushless DC Variable Speed Compressor Technical Data Sheet

##### General Information

Compressor Part Number (Stationary)	CASCADE0003	(140 per pallet)
Compressor Part Number (Mobile)	CASCADE1003	(140 per pallet)
Compressor Drawing	DCMX17	
24V Controller Part Number	030F0152	
24V Controller Part Number	030F0189	
48V Controller Part Number	030F0137	
48V Controller Part Number	030F0192	
48V Controller Part Number	030F0175	
Wiring Diagram Drawing	DEM0028	

##### Application Information

Application	LBP/MBP/HBP
Refrigerant	R134a
Evaporator Temperature Range	-40° F to 59° F (-40° C to 15° C)
Condenser Temperature Range	80° F to 150° F (26.7° C to 65.6° C)

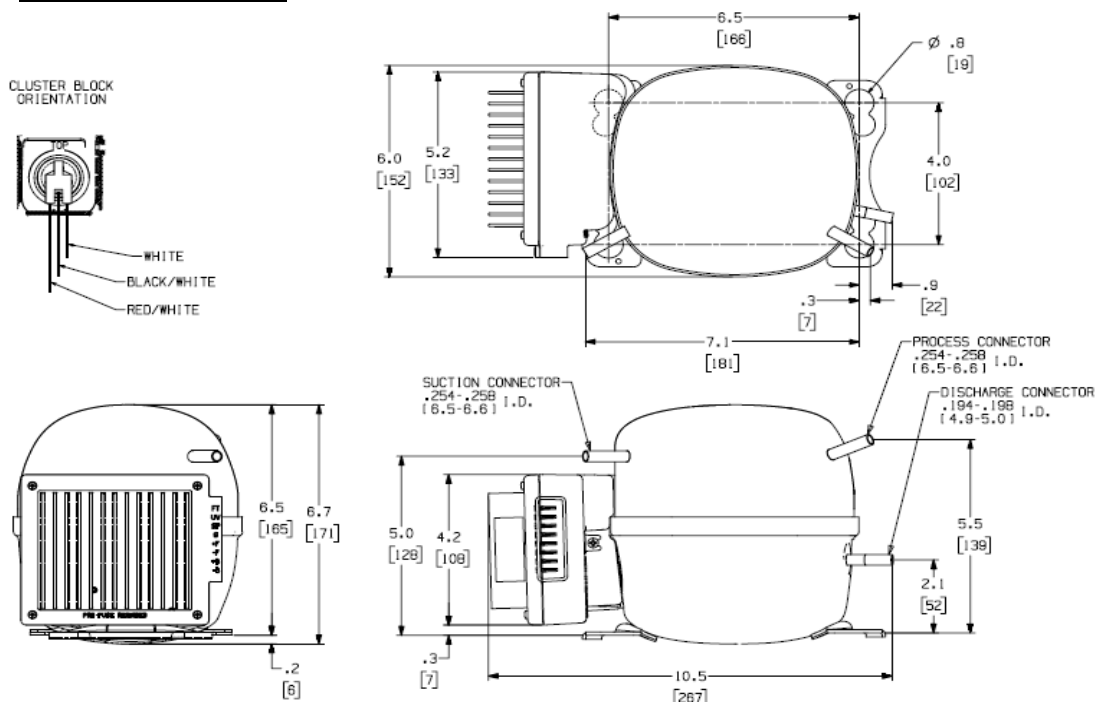
##### Design

Displacement	5.01 cm <sup>3</sup> (0.306 in <sup>3</sup> )
Oil Quantity	270 ml
Oil Type	POE 32cSt
Weight - Compressor/Controller	6.67 kg / 14.7 lb

##### Battery Protection

	24V			48V		
	Min.	Nominal	Max.	Min.	Nominal	Max.
Under Voltage Shutdown	18.0	19.0	20.0	34.0	36.0	37.0
Over Voltage Shutdown	29.0	30.0	31.0	59.0	60.0	61.0

##### Compressor Dimensions



## Compressor Rating Data

### LBP

<u>Specification</u>	<u>ASHRAE</u>	<u>CECOMAF</u>	<u>SPEER</u>
Voltage (VDC)	48	48	48
RPM	4200	4200	4200
Evap. Temp. (°F/°C)	-10°F / -23.3°C	-13°F / -25.0°C	-10°F / -23.3°C
Cond. Temp. (°F/°C)	130°F / 54.4°C	131°F / 55.0°C	105°F / 40.6°C
Ambient Temp. (°F/°C)	90°F / 32.2°C	90°F / 32.2°C	90°F / 32.2°C
Suction Temp. (°F/°C)	90°F / 32.2°C	90°F / 32.2°C	90°F / 32.2°C
Liquid Temp. (°F/°C)	90°F / 32.2°C	131°F / 55.0°C	90°F / 32.2°C
Cooling Capacity (BTU/watt)	563.52 / 165.153	417.3 / 122.299	636.03 / 186.402
Power (watt)	126.44	120.00	120.00
Current (amp)	2.63	2.50	2.50
Efficiency (EER/COP)	4.46 / 1.31	3.48 / 1.02	5.30 / 1.55

### MBP

<u>Specification</u>	<u>ASHRAE</u>	<u>ARI</u>
Voltage (VDC)	48	48
RPM	4200	4200
Evap. Temp. (°F/°C)	20°F / -6.7°C	20°F / -6.7°C
Cond. Temp. (°F/°C)	130°F / 54.4°C	120°F / 48.9°C
Ambient Temp. (°F/°C)	95°F / 35.0°C	95°F / 35.0°C
Suction Temp. (°F/°C)	95°F / 35.0°C	40°F / 4.4°C
Liquid Temp. (°F/°C)	115°F / 46.1°C	120°F / 48.9°C
Cooling Capacity (BTU/watt)	1382.36 / 405.13	1208.06 / 354.047
Power (watt)	216.00	206.40
Current (amp)	4.50	4.30
Efficiency (EER/COP)	6.40 / 1.88	5.85 / 1.72

### HBP

<u>Specification</u>	<u>ASHRAE</u>	<u>ARI</u>
Voltage (VDC)	48	48
RPM	3980	3925
Evap. Temp. (°F/°C)	45°F / 7.2°C	45°F / 7.2°C
Cond. Temp. (°F/°C)	130°F / 54.4°C	130°F / 54.4°C
Ambient Temp. (°F/°C)	95°F / 35.0°C	95°F / 35.0°C
Suction Temp. (°F/°C)	95°F / 35.0°C	65°F / 18.3°C
Liquid Temp. (°F/°C)	115°F / 46.1°C	115°F / 46.1°C
Cooling Capacity (BTU/watt)	2284.87 / 669.63	2137.68 / 626.49
Power (watt)	268.80	259.20
Current (amp)	5.60	5.40
Efficiency (EER/COP)	8.50 / 2.49	8.25 / 2.42

**Cooling Capacity (24V) - ARI HBP** **BTU/hr (Watt)**

RPM	Evaporator Temperature													
	20°F	(-7°C)	30°F	(-1°C)	35°F	(2°C)	40°F	(4°C)	45°F	(7°C)	50°F	(10°C)	55°F	(13°C)
1800	510	(149)	669	(196)	763	(223)	867	(254)	983	(288)	1113	(326)	1257	(368)
2400	679	(199)	904	(265)	1037	(304)	1183	(347)	1346	(394)	1526	(447)	1725	(505)
3000	827	(242)	1115	(327)	1285	(376)	1473	(431)	1681	(492)	1910	(559)	2161	(633)
3600	956	(280)	1305	(382)	1510	(442)	1738	(509)	1990	(583)	2266	(663)	2568	(752)
4200	1068	(313)	1474	(432)	1714	(502)	1980	(580)	2274	(666)	2596	(760)	2948	(863)

**Power Consumption (24V) - ARI HBP** **Watt** **Current (24V) - ARI HBP** **Amp**

RPM	Evaporator Temperature							Evaporator Temperature						
	20°F	30°F	35°F	40°F	45°F	50°F	55°F	20°F	30°F	35°F	40°F	45°F	50°F	55°F
1800	97	109	115	120	125	129	132	4.03	4.56	4.79	5.01	5.20	5.36	5.49
2400	116	134	142	150	157	163	169	4.85	5.58	5.92	6.24	6.53	6.79	7.03
3000	151	173	183	193	202	211	218	6.31	7.21	7.63	8.04	8.42	8.77	9.10
3600	186	211	223	234	245	256	265	7.75	8.79	9.29	9.77	10.22	10.65	11.05
4200	205	232	246	259	271	283	294	8.52	9.68	10.24	10.77	11.29	11.78	12.23

**Efficiency (24V) - ARI HBP** **BTU/hr/W (W/W)**

RPM	Evaporator Temperature													
	20°F	(-7°C)	30°F	(-1°C)	35°F	(2°C)	40°F	(4°C)	45°F	(7°C)	50°F	(10°C)	55°F	(13°C)
1800	5.27	(1.54)	6.12	(1.79)	6.63	(1.94)	7.21	(2.11)	7.88	(2.31)	8.66	(2.53)	9.55	(2.80)
2400	5.83	(1.71)	6.75	(1.98)	7.30	(2.14)	7.91	(2.32)	8.59	(2.52)	9.36	(2.74)	10.23	(3.00)
3000	5.46	(1.60)	6.45	(1.89)	7.01	(2.05)	7.64	(2.24)	8.32	(2.44)	9.07	(2.66)	9.90	(2.90)
3600	5.14	(1.51)	6.18	(1.81)	6.77	(1.98)	7.41	(2.17)	8.11	(2.37)	8.86	(2.60)	9.68	(2.84)
4200	5.22	(1.53)	6.34	(1.86)	6.98	(2.04)	7.66	(2.24)	8.39	(2.46)	9.19	(2.69)	10.04	(2.94)

\* all points are at 35°C (95°F) ambient temperature, 18.33°C (65°F) suction, 8.33°C (15°F) subcooling, 54.4°C (130°F) condenser

**Performance Coefficients (24V) - ARI HBP**

Coefficient	Capacity (BTU/Hr)	Power (Watts)	Current (Amperes)	Mass Flow (Lbs/Hr)
C1	-4.670246E+03	9.312153E+02	3.880064E+01	-5.519332E+01
C2	2.270078E+00	-3.530809E-01	-1.471170E-02	2.343978E-02
C3	-4.078010E-05	1.125397E-04	4.689152E-06	1.053870E-06
C4	1.491240E-09	-1.203363E-08	-5.014029E-10	-1.423450E-10
C5	5.744458E+01	1.272918E+00	5.303840E-02	7.427631E-01
C6	7.619751E-01	-7.430002E-02	-3.095833E-03	1.221310E-02
C7	1.675645E-03	-1.069313E-04	-4.455476E-06	1.596830E-05
C8	7.577070E+01	-1.533902E+01	-6.391258E-01	9.246937E-01
C9	-3.092477E-01	1.199676E-01	4.998650E-03	-3.224010E-03
C10	-1.849960E-05	-3.049691E-04	-1.270707E-05	-3.575090E-06
C11	4.937360E-04	-5.905496E-07	-2.460506E-08	6.952660E-06
C12	2.623460E-08	-4.641899E-09	-1.934126E-10	2.824980E-10
C13	2.168080E-06	-1.849499E-07	-7.706233E-09	4.152890E-08
C14	-3.257240E-06	1.537266E-07	6.405294E-09	-4.353890E-08
C15	-2.722064E-03	-1.315693E-03	-5.482053E-05	-5.283120E-05
C16	-3.091785E-02	1.063213E-03	4.430045E-05	-3.808630E-04
C17	-1.498459E+00	1.870774E-02	7.794865E-04	-2.039489E-02
C18	-3.817860E-06	5.040583E-07	2.100244E-08	-4.659280E-08
C19	-1.549500E-04	2.452104E-05	1.021711E-06	-3.551910E-06
C20	7.098440E-08	-2.096573E-08	-8.735706E-10	3.584980E-10
C21	1.182310E-04	-4.098304E-06	-1.707626E-07	1.516540E-06
C22	-7.298534E-03	5.699281E-04	2.374708E-05	-1.132120E-04
C23	8.152023E-03	-2.438960E-04	-1.016231E-05	1.128520E-04

**Performance Equation**

$$Y = C_1 + C_2 X_1 + C_3 X_1^2 + C_4 X_1^3 + C_5 X_2 + C_6 X_2^2 + C_7 X_2^3 + C_8 X_3 + C_9 X_3^2 + C_{10} X_3^3 + C_{11} X_1 X_2 X_3 + C_{12} X_1^2 X_2 X_3 + C_{13} X_1 X_2^2 X_3 + C_{14} X_1 X_2 X_3^2 + C_{15} X_1 X_2^2 X_3 + C_{16} X_1 X_3 + C_{17} X_2 X_3 + C_{18} X_1^2 X_2 + C_{19} X_1 X_2^2 + C_{20} X_1^2 X_3 + C_{21} X_1 X_3^2 + C_{22} X_2^2 X_3 + C_{23} X_2 X_3^2$$

X<sub>1</sub> = RPM

X<sub>2</sub> = E<sub>t</sub> (°F)

X<sub>3</sub> = C<sub>t</sub> (°F)

**Cooling Capacity (48V) - ARI HBP** **BTU/hr (Watt)**

RPM	Evaporator Temperature													
	20°F	(-7°C)	30°F	(-1°C)	35°F	(2°C)	40°F	(4°C)	45°F	(7°C)	50°F	(10°C)	55°F	(13°C)
1800	510	(149)	669	(196)	763	(223)	867	(254)	983	(288)	1113	(326)	1257	(368)
2400	679	(199)	904	(265)	1037	(304)	1183	(347)	1346	(394)	1526	(447)	1725	(505)
3000	827	(242)	1115	(327)	1285	(376)	1473	(431)	1681	(492)	1910	(559)	2161	(633)
3600	956	(280)	1305	(382)	1510	(442)	1738	(509)	1990	(583)	2266	(663)	2568	(752)
4200	1068	(313)	1474	(432)	1714	(502)	1980	(580)	2274	(666)	2596	(760)	2948	(863)

**Power Consumption (48V) - ARI HBP** **Watt** **Current (48V) - ARI HBP** **Amp**

RPM	Evaporator Temperature							Evaporator Temperature						
	20°F	30°F	35°F	40°F	45°F	50°F	55°F	20°F	30°F	35°F	40°F	45°F	50°F	55°F
1800	95	107	113	118	122	126	129	1.98	2.24	2.35	2.46	2.55	2.63	2.69
2400	114	131	139	147	154	160	165	2.38	2.74	2.90	3.06	3.20	3.33	3.44
3000	148	170	180	189	198	207	214	3.09	3.53	3.74	3.94	4.13	4.30	4.46
3600	182	207	219	230	241	251	260	3.80	4.31	4.56	4.79	5.01	5.22	5.42
4200	201	228	241	254	266	277	288	4.18	4.75	5.02	5.28	5.53	5.77	6.00

**Efficiency (48V) - ARI HBP** **BTU/hr/W (W/W)**

RPM	Evaporator Temperature													
	20°F	(-7°C)	30°F	(-1°C)	35°F	(2°C)	40°F	(4°C)	45°F	(7°C)	50°F	(10°C)	55°F	(13°C)
1800	5.38	(1.57)	6.24	(1.83)	6.76	(1.98)	7.35	(2.15)	8.04	(2.35)	8.83	(2.58)	9.74	(2.85)
2400	5.95	(1.74)	6.89	(2.02)	7.44	(2.18)	8.06	(2.36)	8.76	(2.57)	9.55	(2.80)	10.43	(3.05)
3000	5.57	(1.63)	6.58	(1.93)	7.15	(2.09)	7.79	(2.28)	8.48	(2.48)	9.25	(2.71)	10.09	(2.96)
3600	5.24	(1.53)	6.31	(1.85)	6.91	(2.02)	7.56	(2.21)	8.27	(2.42)	9.04	(2.65)	9.87	(2.89)
4200	5.32	(1.56)	6.47	(1.89)	7.11	(2.08)	7.81	(2.29)	8.56	(2.51)	9.37	(2.74)	10.24	(3.00)

\* all points are at 35°C (95°F) ambient temperature, 18.33°C (65°F) suction, 8.33°C (15°F) subcooling, 54.4°C (130°F) condenser

**Performance Coefficients (48V) - ARI HBP**

Coefficient	Capacity (BTU/Hr)	Power (Watts)	Current (Amperes)	Mass Flow (Lbs/Hr)
C1	-4.670246E+03	9.132208E+02	1.902543E+01	-5.519332E+01
C2	2.270078E+00	-3.462581E-01	-7.213709E-03	2.343978E-02
C3	-4.078010E-05	1.103650E-04	2.299270E-06	1.053870E-06
C4	1.491240E-09	-1.180110E-08	-2.458570E-10	-1.423450E-10
C5	5.744458E+01	1.248320E+00	2.600675E-02	7.427631E-01
C6	7.619751E-01	-7.286427E-02	-1.518005E-03	1.221310E-02
C7	1.675645E-03	-1.048650E-04	-2.184690E-06	1.596830E-05
C8	7.577070E+01	-1.504262E+01	-3.133878E-01	9.246937E-01
C9	-3.092477E-01	1.176494E-01	2.451029E-03	-3.224010E-03
C10	-1.849960E-05	-2.990760E-04	-6.230760E-06	-3.575090E-06
C11	4.937360E-04	-5.791380E-07	-1.206480E-08	6.952660E-06
C12	2.623460E-08	-4.552200E-09	-9.483760E-11	2.824980E-10
C13	2.168080E-06	-1.813760E-07	-3.778660E-09	4.152890E-08
C14	-3.257240E-06	1.507560E-07	3.140760E-09	-4.353890E-08
C15	-2.722064E-03	-1.290269E-03	-2.688060E-05	-5.283120E-05
C16	-3.091785E-02	1.042668E-03	2.172220E-05	-3.808630E-04
C17	-1.498459E+00	1.834624E-02	3.822120E-04	-2.039489E-02
C18	-3.817860E-06	4.943180E-07	1.029830E-08	-4.659280E-08
C19	-1.549500E-04	2.404720E-05	5.009840E-07	-3.551910E-06
C20	7.098440E-08	-2.056060E-08	-4.283450E-10	3.584980E-10
C21	1.182310E-04	-4.019110E-06	-8.373140E-08	1.516540E-06
C22	-7.298534E-03	5.589150E-04	1.164410E-05	-1.132120E-04
C23	8.152023E-03	-2.391830E-04	-4.982970E-06	1.128520E-04

**Performance Equation**

$$Y = C_1 + C_2 X_1 + C_3 X_1^2 + C_4 X_1^3 + C_5 X_2 + C_6 X_2^2 + C_7 X_2^3 + C_8 X_3 + C_9 X_3^2 + C_{10} X_3^3 + C_{11} X_1 X_2 X_3 + C_{12} X_1^2 X_2 X_3 + C_{13} X_1 X_2^2 X_3 + C_{14} X_1 X_2 X_3^2 + C_{15} X_1 X_2^2 X_3 + C_{16} X_1 X_3^2 + C_{17} X_2 X_3^2 + C_{18} X_1^2 X_2 + C_{19} X_1 X_2^2 + C_{20} X_1^2 X_3 + C_{21} X_1 X_3^2 + C_{22} X_2^2 X_3 + C_{23} X_2 X_3^2$$

X<sub>1</sub> = RPM

X<sub>2</sub> = E<sub>t</sub> (°F)

X<sub>3</sub> = C<sub>t</sub> (°F)

# CASCADE17-0306Y3



## Cooling Capacity (48V) - ASHRAE LBP BTU/hr (Watt)

RPM	Evaporator Temperature											
	-40°F (-40°C)	-30°F (-34.4°C)	-20°F (-28.9°C)	-10°F (-23.3°C)	0°F (-17.8°C)	5°F (-15°C)	10°F (-12.2°C)					
1800			175 (51)	254 (74)	361 (106)	412 (121)	453 (133)					
2400		164 (48)	199 (58)	312 (91)	458 (134)	530 (155)	594 (174)					
3000	251 (73)	184 (54)	245 (72)	389 (114)	571 (167)	662 (194)	746 (219)					
3600	271 (79)	222 (65)	305 (89)	476 (139)	689 (202)	798 (234)	901 (264)					
4200	304 (89)	269 (79)	370 (108)	564 (165)	804 (236)	929 (272)	1048 (307)					

## Power Consumption (48V) - ASHRAE LBP Watt Current (48V) - ASHRAE LBP Amp

RPM	Evaporator Temperature							Evaporator Temperature						
	-40°F	-30°F	-20°F	-10°F	0°F	5°F	10°F	-40°F	-30°F	-20°F	-10°F	0°F	5°F	10°F
1800			48	61	76	84	91			1.00	1.27	1.59	1.75	1.90
2400		51	60	75	93	103	112		1.05	1.25	1.57	1.95	2.14	2.32
3000	59	62	74	92	113	124	135	1.24	1.29	1.54	1.91	2.36	2.59	2.81
3600	68	74	88	109	134	147	160	1.43	1.53	1.84	2.28	2.80	3.07	3.34
4200	76	84	102	126	155	171	186	1.58	1.74	2.12	2.63	3.24	3.56	3.87

## Efficiency (48V) - ASHRAE LBP BTU/hr/W (W/W)

RPM	Evaporator Temperature											
	-40°F (-40°C)	-30°F (-34.4°C)	-20°F (-28.9°C)	-10°F (-23.3°C)	0°F (-17.8°C)	5°F (-15°C)	10°F (-12.2°C)					
1800			3.64 (1.07)	4.16 (1.22)	4.73 (1.38)	4.89 (1.43)	4.96 (1.45)					
2400		3.29 (0.96)	3.31 (0.97)	4.14 (1.21)	4.91 (1.44)	5.16 (1.51)	5.32 (1.56)					
3000	4.23 (1.24)	3.11 (0.91)	3.32 (0.97)	4.23 (1.24)	5.04 (1.48)	5.33 (1.56)	5.52 (1.62)					
3600	3.96 (1.16)	3.25 (0.95)	3.46 (1.01)	4.35 (1.27)	5.13 (1.50)	5.41 (1.58)	5.62 (1.65)					
4200	4.01 (1.18)	3.55 (1.04)	3.64 (1.07)	4.46 (1.31)	5.17 (1.52)	5.44 (1.59)	5.64 (1.65)					

\* all points are at 32.2°C (90°F) ambient, 32.2°C (90°F) suction temperature, 22.2°C (40°F) subcooling, 54.4°C (130°F) condenser

## Performance Coefficients (48V) - ASHRAE LBP

Coefficient	Capacity (BTU/Hr)	Power (Watts)	Current (Amperes)	Mass Flow (Lbs/Hr)
C1	1.439917E+02	3.993305E+02	8.319385E+00	-2.074191E+01
C2	3.780987E-01	-1.708198E-01	-3.558747E-03	3.385990E-03
C3	8.312860E-05	7.552512E-06	1.573440E-07	1.012017E-06
C4	-7.274915E-09	-1.188415E-09	-2.475864E-11	-8.875691E-11
C5	-1.431013E+02	2.550715E+01	5.313989E-01	-1.592733E+00
C6	-1.400124E+00	-1.366639E-01	-2.847165E-03	-1.443033E-02
C7	-7.426529E-03	-4.828953E-04	-1.006032E-05	-9.565699E-05
C8	1.327090E+01	-3.587050E+00	-7.473022E-02	6.977212E-01
C9	-1.534663E-01	-2.224086E-02	-4.633512E-04	-6.123037E-03
C10	4.471164E-04	2.280625E-04	4.751301E-06	1.667690E-05
C11	-8.929842E-04	8.766174E-05	1.826286E-06	-1.029706E-05
C12	-2.347898E-08	6.138899E-10	1.278937E-11	-3.249251E-10
C13	-2.505505E-06	-1.090235E-07	-2.271322E-09	-2.301941E-08
C14	4.135404E-06	-3.973950E-07	-8.279062E-09	5.058627E-08
C15	5.535411E-02	-4.419872E-03	-9.208068E-05	5.891468E-04
C16	-6.285692E-03	3.103097E-03	6.464784E-05	-6.641243E-05
C17	2.553633E+00	-4.755095E-01	-9.906449E-03	2.953747E-02
C18	2.518773E-06	-2.258632E-08	-4.705483E-10	3.730210E-08
C19	3.646494E-04	1.758211E-05	3.662940E-07	3.558250E-06
C20	-7.059656E-08	3.855037E-08	8.031326E-10	-8.872556E-10
C21	2.289344E-05	-1.427376E-05	-2.973700E-07	2.785405E-07
C22	9.626481E-03	9.891815E-04	2.060795E-05	9.450119E-05
C23	-1.141565E-02	2.202465E-03	4.588469E-05	-1.351959E-04

## Performance Equation

$$Y = C_1 + C_2 X_1 + C_3 X_1^2 + C_4 X_1^3 + C_5 X_2 + C_6 X_2^2 + C_7 X_2^3 + C_8 X_3 + C_9 X_3^2 + C_{10} X_3^3 + C_{11} X_1 X_2 X_3 + C_{12} X_1^2 X_2 X_3 + C_{13} X_1 X_2^2 X_3 + C_{14} X_1 X_2 X_3^2 + C_{15} X_1 X_2^2 X_3 + C_{16} X_1 X_3^2 + C_{17} X_2 X_3^2 + C_{18} X_1^2 X_2 + C_{19} X_1 X_2^2 + C_{20} X_1^2 X_3 + C_{21} X_1 X_3^2 + C_{22} X_2^2 X_3 + C_{23} X_2 X_3^2$$

X<sub>1</sub> = RPM

X<sub>2</sub> = E<sub>t</sub> (°F)

X<sub>3</sub> = C<sub>t</sub> (°F)

## Controller Features

- 4 pole sensor-less variable speed BLDC motor controller
- 420W maximum output power
- 030F0137 & 030F0175: 39 - 60 VDC input range, 030F0152: 19 - 30 VDC input range
- 1800 – 4200 rpm speed
- 1.0 - 4.75V analog speed set input (resistor programmable for fixed speed)
- 030F0137 & 030F0152: 0°C to 45°C operating temperature
- 030F0175 (LBP/MBP): 0°C to 55°C operating temperature (min. fan cooling / airflow across heatsink is 1.5 m/s)
- 030F0175 (HBP): 0°C to 46.1°C operating temperature (min. fan cooling / airflow across heatsink is 3 m/s)
- Under/Over voltage shutdown (resistor programmable under voltage thresholds)
- Locked rotor detection
- Thermal shutdown – for power devices
- Over current shutdown – for power devices
- Low speed shutdown
- TTL Fault output
- Pulsed Fault output (030F0189 & 030F0192 only)
- LED fault indicator
- Fan output, +12VDC @ 0.5A with voltage detection
- Reverse polarity protection

## Optional Fixed Resistor Speed Chart

Resistor Value OHMS	Motor Speed [RPM]	48V ONLY
0	3000	
200	1800	
242	1900	
287	2000	
388	2200	
510	2400	
659	2600	
847	2800	
1090	3000	
1.4k	3200	
1.88k	3400	
2.58k	3600	
3.8k	3800	
6.36k	4000	
15.3k	4200	

## LED Fault Indicator Output

Motor Fault	1 Flash
Under Voltage	2 Flashes
Over Voltage	3 Flashes
Over Temperature	4 Flashes
Over Current/Power	5 Flashes
Fan Voltage Error	6 Flashes
General Hardware Error	7 Flashes
System Integrity Fault	8 Flashes

Use the formula below to find the resistor value needed to achieve a specific speed for the controller.

$$934960 - 806 * \text{Speed\_Desired} \\ \text{Speed\_Desired} - 4360$$

