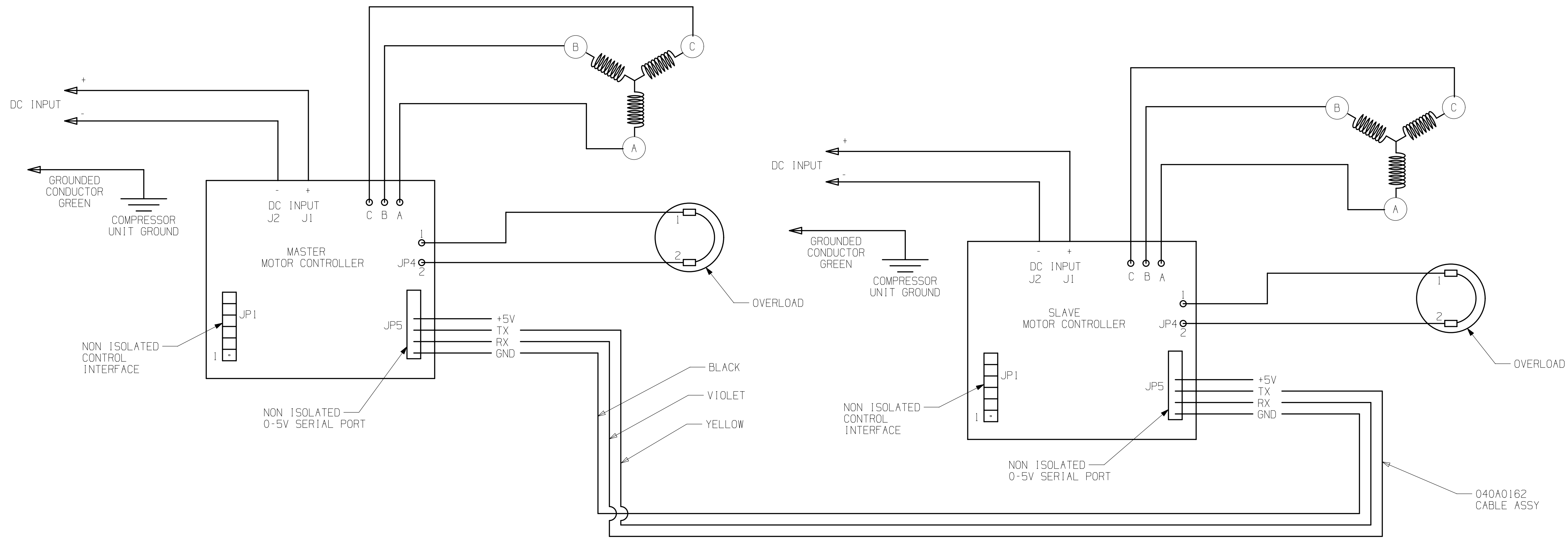


- NOTES:
1. ASSEMBLE PARTS AS SHOWN IF SPECIFIED ON B/M.
 2. COMPRESSOR UNIT GROUND HOLE LOCATED IN THE MOUNTING FEET OF THE COMPRESSOR.
 3. GROUND SCREW IS NOT PROVIDED BY MASTERFLUX.
 4. SPEED COMMAND IS ONLY CONNECTED TO MASTER CONTROLLER.
 - ▲ 5. MUST COMPLY WITH T.C.Co. GLOBAL SPEC 08.

WARNING
 WIRING DIAGRAM MUST BE FOLLOWED AS SHOWN. ANY MISWIRING CAN CAUSE SERIOUS ELECTRICAL HAZARD AND POTENTIAL DAMAGE OR RUPTURE OF COMPONENTS ELECTRICAL PARTS.



JP1 CONTROL INTERFACE	
1	GROUND
2	POWER ON/OFF INPUT
3	FAULT, OUTPUT 0-5V, 0V = NO FAULT, 5V = FAULT
4	TACHOMETER, OUTPUT 0-5V PULSE, FREQUENCY INDICATES MOTOR SPEED, RPM = 2.5 * Hz
5	+5V OUTPUT, USED IN CONJUNCTION WITH PIN #6 FOR SPEED CONTROL
6	SPEED CONTROL, INPUT 0-5V

ENGLISH

Q.A. SYMBOLS

- * = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

DIS. CODE		DESCRIPTION	
R05	08SEP12	ELECTRICAL HOOKUP, DUAL "D" CONTROLLER	
EC47546	08SEP12	DWN. R05	ON FILE ON FILE
EC468770	08SEP12	CHK. APR.	SCALE 1:1 & NOTED
MATERIAL		THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO	
NOTED		DWG NO. DEMX0032	